

Description

Hydraulic fluid specially designed for use in applications for deforming, stretching and wiredrawing ferrous and non-ferrous fine steels. It can also be used for average severity hammering, forming and stamping operations. It is made with highly refined, carefully selected paraffin base oils with specific additives to considerably improve its properties.

Properties

- Its additives give a high quality finish.
- Remains stable during long service periods.
- High lubricating capacity; this causes less wear and protects tools better.
- Excellent oiliness for high production rates.

Technical specifications

	UNIT	METHOD	VALUE
Density at 15 °C	g/cm ³	ASTM D 4052	0.897
Viscosity at 40 °C	cSt	ASTM D 445	60
Viscosity at 100 °C	cSt	ASTM D 445	6.5
Pour point	°C	ASTM D 97	-15
Flash point V/A	°C	ASTM D 92	190 min
Foaming tendency at 24 °C	mL	ASTM D 892	30
Foaming stability at 24 °C	mL	ASTM D 892	0

A safety data sheet is available on request.

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Technical data sheet for Lubricants. Revision 1. January 2014.